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IS 1143 (1973): Cotton Mosquito Netting, Square Mesh [ TXD  
31: Man-Made Fibres, Cotton and their Products]

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“Knowledge is such a treasure which cannot be stolen”





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IS : 1143 - 1973  
( Reaffirmed 1992 )

*Indian Standard*  
SPECIFICATION FOR  
COTTON MOSQUITO NETTING, SQUARE MESH  
( *First Revision* )

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Second Reprint SEPTEMBER 1998  
( Incorporating Amendment No. 1 )

UDC 677.664 : 645 : 427

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BUREAU OF INDIAN STANDARDS  
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG  
NEW DELHI 110 002

Gr 2

March 1974

**AMENDMENT NO. 2 OCTOBER 1996  
TO  
IS 1143 : 1973 SPECIFICATION FOR COTTON  
MOSQUITO NETTING, SQUARE MESH**

*( First Revision )*

*( Page 6, Table 2 )* — Insert the following matter at the end of the table:

Sl. No.	CHARACTERISTIC	REQUIREMENT	METHOD OF TEST, REF TO
v)	pH value	6 to 8.5	IS 1390 : 1983 <sup>¶</sup> ( Cold Method )

<sup>¶</sup>Method of determination of pH value of aqueous extracts of textile materials (*first revision*).

( TX 02 )

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Printed at Dee Kay Printers, New Delhi-110015, India

*Indian Standard*

**SPECIFICATION FOR**  
**COTTON MOSQUITO NETTING, SQUARE MESH**

**( First Revision )**

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*(Continued on page 2)*

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*Indian Standard*  
SPECIFICATION FOR  
COTTON MOSQUITO NETTING, SQUARE MESH  
( *First Revision* )

**0. F O R E W O R D**

**0.1** This Indian Standard (First Revision) was adopted by the Indian Standards Institution on 26 November 1973, after the draft finalized by the Cotton and Cotton Products Sectional Committee had been approved by the Textile Division Council.

**0.2** This standard was originally published in 1957. It has now been taken up for revision with a view to making reference to the latest Indian Standards on methods of test and also for incorporating statistical methods of sampling.

**0.3** This standard is based on IND/TC/0136(b) 'Netting, mosquito' issued by the Ministry of Defence, Government of India.

**0.4** For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test, shall be rounded off in accordance with IS : 2-1960\*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

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**1. SCOPE**

**1.1** This standard prescribes constructional details and other particulars of cotton mosquito netting, square mesh, bleached or dyed.

**1.2** This standard does not specify the general appearance, feel, etc, of the cloth.

**2. MANUFACTURE**

**2.1 Yarn** — The cotton yarn used in the manufacture of the cloth shall be satisfactory in evenness and reasonably free from neps and spinning defects.

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\*Rules for rounding off numerical values (revised).

**2.2 Cloth** — If required, the cloth shall be dyed with suitable dyes to shades with tolerance limits as agreed to between the buyer and the seller.

**2.2.1** The cloth shall be suitably dressed to provide adequate degree of stiffness.

**2.2.2** If required, the cloth shall be rendered resistant to microbial attack by treating it with salicylanilide or with any other mildew-proofing agent as agreed to between the buyer and the seller.

**2.2.3** The cloth shall have 13 mm wide selvedges woven in plain weave.

**2.2.4** The cloth shall be free from substances liable to cause subsequent tendering.

**2.2.5** The cloth, when visually examined, shall be reasonably free from spinning, weaving and processing defects.

### **3. REQUIREMENTS**

**3.1 Construction and Finish** — The cloth shall comply with the requirements of Table 1 excepting the count of warp and weft which have been given only for guidance.

**3.2 Other Requirements** — Other requirements of the cloth shall be as given in Table 2.

### **4. MARKING**

**4.1** The cloth shall be marked with the following:

- a) Name of the material;
- b) Width and length of the piece;
- c) Manufacturer's name, initials or trade-mark, if any; and
- d) Year of manufacture.

**4.1.1** The product may also be marked with Standard mark.

**4.1.2** The use of the Standard Mark is governed by the provisions of the *Bureau of Indian Standards Act, 1986* and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

**4.2** At the other end of the piece, the cloth shall be marked with an identification mark.

TABLE 1 PARTICULARS OF COTTON MOSQUITO NETTING, SQUARE MESH

( Clause 3.1 )

*Count of Yarn ( Approx )		Ends per dm	Picks per dm	WEAVE	
Warp	Weft			on 5 x 20 cm Square Test Strips, Min	Warp Weft
Universal Count ( or Cotton Count )	Universal Count ( or Cotton Count )				
(1)	(2)	(3)	(4)	(5)	(6)
20 tex ( or 30s )	20 tex ( or 30s )	170	170	68	16
				kg	kg
				6-end mock leno ( square mesh )	
100 tex ( or 10s )	—	—	± 5%	± 5%	+ 5% / - 2.5%
Mention of Test	—	—	IS : 1963- 1969§	IS : 1964- 1970	IS : 1969- 1968¶

Note — To convert universal count in tex to cotton count, divide 590.5 by the universal count.

• For the guidance of manufacturers only.

† Universal count in tex = the number of grams per kilometre.

‡ Cotton count ( English ) = the number of 8 ft.-yard hanks per pound.

§ Methods for determination of threads per decimetre in woven fabrics ( first revision ).

¶ Methods for determination of weight per linear metre of fabrics ( first revision ).

|| Methods for determination of weight per square metre and weight per linear metre of woven textile fabrics ( first revision ).

**TABLE 2 OTHER REQUIREMENTS OF COTTON MOSQUITO NETTING**  
*( Clause 3.2 )*

SL NO.	CHARACTERISTIC	REQUIREMENT	METHOD OF TEST, REF TO
(1)	(2)	(3)	(4)
i)	Scouring loss, Max	8 percent	IS : 1383-1960*
ii)	Colour fastness to:		
	a) Light	4 or better	IS : 2454-1967†
	b) Washing	4 or better	IS : 764-1966‡
iii)	Mildew proofing ( optional ) shall be moth resistant		IS : 1389-1959§
iv)	Dimensions:		
	a) Length	As declared	6 of IS : 1954-1969
	b) Width	As declared ( usually $91 \pm 1$ or $124 \pm 1$ cm )	5 of IS : 1954-1969

\*Method for determination of scouring loss in grey and finished cotton textile materials.

†Method for determination of colour fastness of textile materials to artificial light (xenon lamp).

‡Method for determination of colour fastness of textile materials to washing: test 3 (first revision).

§Methods for testing cotton fabrics for resistance to attack by micro-organisms.

||Methods for determination of length and width of fabrics (first revision).

## 5. PACKING

**5.1** The cloth shall be packed in bales or cases in conformity with the procedures laid down in IS : 1347-1972\* or in IS : 293-1967† as required.

## 6. SAMPLING

**6.1** For determining the conformity in respect of the physical characteristics, namely, ends and picks per decimetre, weight per square metre, breaking load, and width and length, the scale of sampling and the criteria for conformity as given in IS : 3919-1966‡ shall be followed.

**6.2** For ascertaining the conformity in respect of scouring loss, moth resistance, and colour fastness, the scale of sampling and criteria for conformity as given in IS : 5463-1969§ shall be followed.

\*Specification for inland packaging of cotton cloth and yarn (first revision).

†Specification for seaworthy packaging of cotton cloth and yarn (second revision).

‡Methods for sampling of cotton fabrics for determination of physical characteristics.

§Methods for sampling of cotton fabrics for chemical tests.

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